

TECHNICAL DATA SHEET BITUMEN VG 30

DESCRIPTION:

Bitumen Viscosity Grade 30 (Asphalt) is a standard grade bitumen usually used as a Paving Grade Bitumen which is suitable for road construction and to produce asphalt pavements with superior properties. It is produced during the process of oxidation of vacuum bottom in distillation tower and is categorized based on its viscosity grade. The main common practice of bitumen VG 30 is to construct extra heavy-duty Bitumen pavements that need to endure substantial traffic loads. Also, VG 30 is in road construction, waterproofing, building construction industries, and cutback bitumen production. It can be used in lieu of 60/70 Penetration grade. It is the most suitable for use in hot and rainy weather conditions and suitable to be used in mild regions. Bitumen Viscosity Grade 30 supplied by Wataniya Bitumen and Oil Refinery is a petroleum grade bitumen, manufactured from Biturox design and as specified by the methods described in ASTM Standard D3381-09.

PACKAGING:

Paving Bitumen is commonly packed in new steel drums, 150, 180 & 220 Kg barrels, and Jumbo Bags or Flexi tank. Likewise, the rest of the grades are ready to load Ex-work bulk Wataniya Bitumen by truck.

CHARACTERISTICS AND SPECIFICATIONS:

Wataniya Bitumen guarantees that the Bitumen Viscosity Grade 30 is produced in compliance and conformity to International Standards IS 73: 2013, ASTM 3381, and AASHTO M226 -80: 2008. Also, it meets the following specification requirements:

SPECIFICATIONS	UNIT	TEST METHOD	VG 30
Penetration at 25 °C, 100 g, 5sec	0.1 mm	ASTM D5	50 - 70
Kinematic Viscosity at 135 °C, Min	cSt	ASTM D2170	350
Absolute Viscosity at 60 °C	P	ASTM D2171	2400-3600
Flash Point (Cleveland Open Cup), Min	°C	ASTM D92	220
Solubility in Trichloroethylene, Min	%Wt.	ASTM D2042	99
Specific Gravity @250C	g/cm ³	ASTM D70	1.01 – 1.06
Softening Point (R&B), Min	°C	ASTM D36	47
Ductility at 25 °C, Min	cm	ASTM D113	100
TESTS ON RESIDUE FROM ROLLING THIN-FILM OVEN TEST ASTM D2872			
Viscosity Ratio at 60 °C, Max	--	ASTM D2171	4
Ductility at 25 °C, Min	cm	ASTM D113	40
Spot Test	A.A.S.H.T.O. T102		Negative

Address:

Plant : Al Muthanna, Samawa, Iraq
 Head Office : Wataniya Group Building, Salim Street, Sulaymaniyah - Iraq
 Baghdad Office : Zaitun Street, Harthiya Quarter, Baghdad - Iraq
 Dubai Office : DMCC Business Center, Level No. 01, Unit No. 2631, Dubai - U.A.E.